PURCHASE ORDER FROM

VESTAL

Vestal Manufacturing Enterprises, Inc. P.O. Box 420 Sweetwater, Tennessee 37874

> (423) 337-6125 USA WATS 1-800-456-9562 FAX (423) 337-2003

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| | SOLD TO | | SHIP TO | | |
|------|----------------|-------|----------|-----------|--|
| | | | | | |
| | | | | | |
| DATE | PURCHASE ORDER | TERMS | SHIP VIA | SHIP DATE | |

| Line | Quantity | Vestal Model N | lumber | Weight | Ext. | Cost | Cost Ext. |
|------|----------|----------------|----------------|--------|------|------|-----------|
| 1 | | | | | | | |
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| 15 | | | | | | | |
| 16 | | | | | | | |
| 17 | | | | | | | |
| 18 | | | | | | | |
| 19 | | | | | | | |
| 20 | | | | | | | |
| | | | TOTAL WEIGHT 8 | COST | | | |

2022





PRODUCING AMERICAN-MADE **PRODUCTS SINCE 1946**









VESTAL MANUFACTURING ENTERPRISES, INC.

P.O. BOX 420 • SWEETWATER, TENNESSEE 37874 423-337-6125 • 1-800-456-9562 FAX 423-337-2003 VESTAL@VESTALMFG.COM • WWW.VESTALMFG.COM

VESTAL Crafted Cast Iron and Steel Bar Grates

ARE YOU INTERESTED IN SAVING TIME AND MONEY?

We offer the most complete line of cast iron and steel bar fireplace grates available.

Vestal offers styles and sizes to fit any design or size fireplace. What do you need – cast iron or steel bar grates, tapered or non-tapered styles, extra heavy, wide, deep, or shallow, traditional or modern styling? And for the lazy man, we even offer a grate to suit his needs. We have them all!

If inventory space is a problem, consider Vestal's nestable grates. The HL series, J series, and the SF series grates are durable cast iron, with one piece body construction designed to nest for space-saving storage. No assembly required.

SF SERIES



A "Lazy Man's Grate." This self-feeder has been deeply contoured to continually lower burning logs to the grate bottom ember bed. Cast one piece design (no assembly required) also permits nesting for space-saving storage.

| Model | Dimensions | | | Standard | Wt. | Part | |
|-------|------------|------|-------|----------|------|--------|--|
| No. | Front | Back | Depth | Package | Lbs. | Code | |
| SF-22 | 23¾ | 18" | 15" | 1 | 27 | 16-040 | |
| SF-26 | 26½ | 22" | 15" | 1 | 33 | 16-041 | |

^{*}Leg Height 21/4"



J SERIES



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Wood/coal grate rapidly increasing in importance. Shallow 12" depth makes it ideal for use in pre-fab, zero clearance, Franklin stoves and in factory built metal fireplaces. New one piece construction (no assembly needed) with nestable design for space-saving storage.

| Model | Dimensions | | | Standard | Wt. | Part | |
|-------|------------|------|-------|----------|------|--------|--|
| No. | Front | Back | Depth | Package | Lbs. | Code | |
| J-18 | 18" | 13" | 12" | 1 | 17 | 16-007 | |
| J-23 | 24" | 18" | 12" | 1 | 19 | 16-005 | |
| J-27 | 27" | 22" | 12" | 1 | 24 | 16-006 | |

^{*}Leg Height 21/4"



HL SERIES

Identical to the J Series except with 4" leg height. Grate fits easily over gas log lighters. Shallow 12" depth makes it ideal for use in pre-fab or zero clearance fireplace.



| Model | | Dimensions | | | Standard | Wt. | Part |
|-------|-------|------------|------|-------|----------|------|--------|
| | No. | Front | Back | Depth | Package | Lbs. | Code |
| | HL-23 | 23" | 18" | 12" | 1 | 20 | 16-002 |
| | HL-27 | 27" | 22" | 12" | 1 | 25 | 16-003 |

^{*}Leg Height 4"



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400 SERIES



Extra heavy duty oversize wood/coal grate. Note the extra width, depth and weight as shown in the chart below. Truly a rugged grate where a larger unit is required. The multiribbed, one piece body gives durability. Bolt on legs. (Assembly required.)

| Model | | Dimensions | | | Standard | Wt. | Part | |
|-------|------|------------|------|-------|----------|------|--------|--|
| | No. | Front | Back | Depth | Package | Lbs. | Code | |
| | 436* | 36" | 32" | 17¾" | 1 | 55 | 16-009 | |
| | 442* | 42" | 38" | 17¾" | 1 | 64 | 16-010 | |

^{*}Leg Height 4¾"

^{*}The 436 and 442 grates continue to be produced from the same tooling and patterns used at Vestal's foundry for decades. Imported products - made to Vestal specifications.



HEAVY DUTY AMERICAN CRAFTED STEEL BAR GRATES

Vestal offers you a choice of "good-better-best" in the three square steel bar sizes as shown below. Vestal prefers square bar to "off square" diamond, "flattened" diamond or fluted bars. We feel that grate strength (and life) is directly proportional to the amount of steel along the bar's diagonal. Also, by welding on the diagonal, better heat dissipation is obtained during actual burning. Your wood burning grate ensures easier fire starts and adequate ventilation.

SD SERIES



5/8" SQUARE STEEL BAR (12" DEPTH)

| Model | Dimensions | | | Number | Standard | Wt. | Part |
|-------|------------|------|-------|---------|----------|------|--------|
| No. | Front | Back | Depth | of Bars | Package | Lbs. | Code |
| SD-18 | 18" | 16" | 12" | 5 | 1 | 13 | 16-050 |
| SD-24 | 24" | 20" | 12" | 6 | 1 | 15 | 16-051 |

^{*}Leg Height 3 1/2"



XB SERIES



3/4" SQUARE STEEL BAR (15" DEPTH)

| Model No. | Dimensions | | | Number | Standard | Wt. | Part |
|--------------|------------|------|-------|---------|----------|------|--------|
| | Front | Back | Depth | of Bars | Package | Lbs. | Code |
| XB-24 | 24" | 20" | 15" | 5 | 1 | 21 | 16-068 |
| XB-27 | 27" | 23" | 15" | 6 | 1 | 24 | 16-069 |
| XB-30 | 30" | 26" | 15" | 7 | 1 | 28 | 16-070 |
| XB-36 | 36" | 32" | 15" | 10 | 1 | 35 | 16-074 |

^{*}Leg Height 3 1/2"



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